

## OUTLINE

The compact ultrasonic flow monitor UCF006 has reduced significantly the adverse effects caused by the bubbles contained in semiconductor processes by making the measuring tube straight with a negligible small pressure loss. The improved time resolution and high speed signal processing have made the measurement stable in the low flow domain compared with the conventional flowmeters.

Thus, it is ideal for the semiconductor manufacturing which requires ultimate cleanliness.

## FEATURES

- ❑ Enhanced resistance to bubbles  
The bubbles contained in the liquid disturb the propagation of ultrasonic waves and cause an unstable measurement. By making the measuring tube straight the stable measurement has been realized.
- ❑ Low pressure loss  
The straight measuring tube has a negligible small pressure loss. It keeps a line pressure.
- ❑ Saving space  
A combined construction of a detector and a converter saves installation space.
- ❑ Complying with  
Cleared EMC test : EN61326-1 : 2013  
RoHS

## APPLICATIONS

- ❑ Pure water and ultrapure water in the semiconductor manufacturing processes
- ❑ Process liquids of small and medium flow rate
- ❑ Ideal for flow measurement and control of cleaning and CMP processes



## OPERATING PRINCIPLE

Two piezoelectric transducers A and B are mounted at both ends of the measuring tube as shown in Fig.1. They emit and receive ultrasonic waves alternately and measure the traveling times  $t_A$  (A to B) and  $t_B$  (B to A) through the liquid. Without flow,  $t_A$  is equal to  $t_B$ . With flow,  $t_A$  becomes shorter and  $t_B$  longer in proportion to the flow rate. Thus, calculating  $t_B - t_A$  gives the flow rate of the liquid.  $t_A$  and  $t_B$  depend on the size and shape of the tube and liquid viscosity. The actual flow test data are stored in the linearizer in the converter, which enables the UCF006 to measure flow rates with high accuracy.

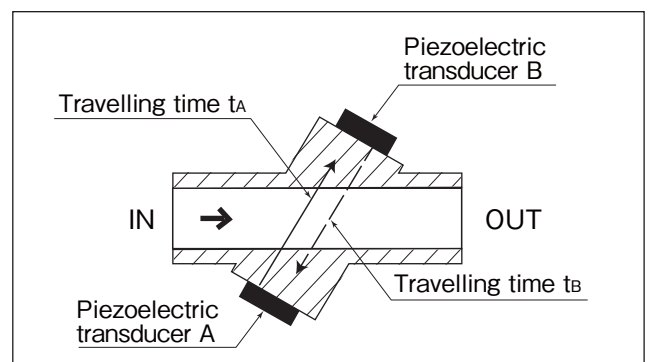


Figure 1 Operating principle

STANDARD SPECIFICATIONS

- Model code : UCF006
- Measuring fluid : Water
- Fluid temperature : 10 to 80°C  
 Note : The shaded area in Fig.2 is the guaranteed temperature range.
- Ambient temperature : 0 to 50°C  
 Note : The shaded area in Fig.2 is the guaranteed temperature range.
- Fluid pressure : 0 to 0.5 MPa
- Process connection : 3/8" PFA tube end (Outside diameter  $\phi$  9.53, Inside diameter  $\phi$  6.35)
- Enclosure classification : IP65 equivalent, indoor use
- Flow range : 0 to 8000 mL/min
- Accuracy :  $\pm 2\%$  of reading at flow rate 1700 mL/min or more  
 $\pm 34$  mL/min at flow rate less than 1700 mL/min  
 When measuring 20°C water
- Mass Body : Approx. 80 g  
 Cable : Approx. 140 g
- Cable : Exclusive multi-core cable for UCF006
- Cable length : 5 m as standard
- Materials : PFA (Wetted parts)

- Output 1) Current output (Analog output) : 4 to 20 mA DC (Load resistance within 500 $\Omega$ )
- 2) Frequency output (Pulse output) : Open collector pulse, Load retng 30V DC, 10mA, 0 to 1000Hz
- Parameter setting : Via RS485 communication (Modbus protocol)
- Power supply : 24 V DC  $\pm 10\%$
- Power consumption : 38 mA or lower

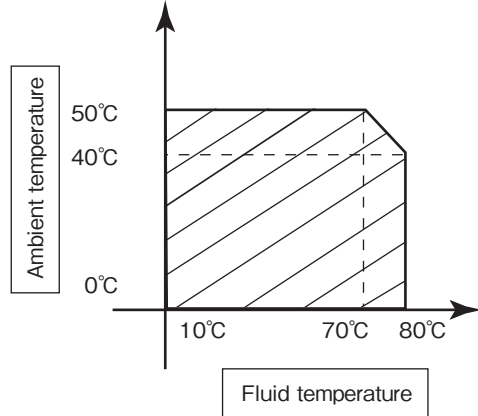
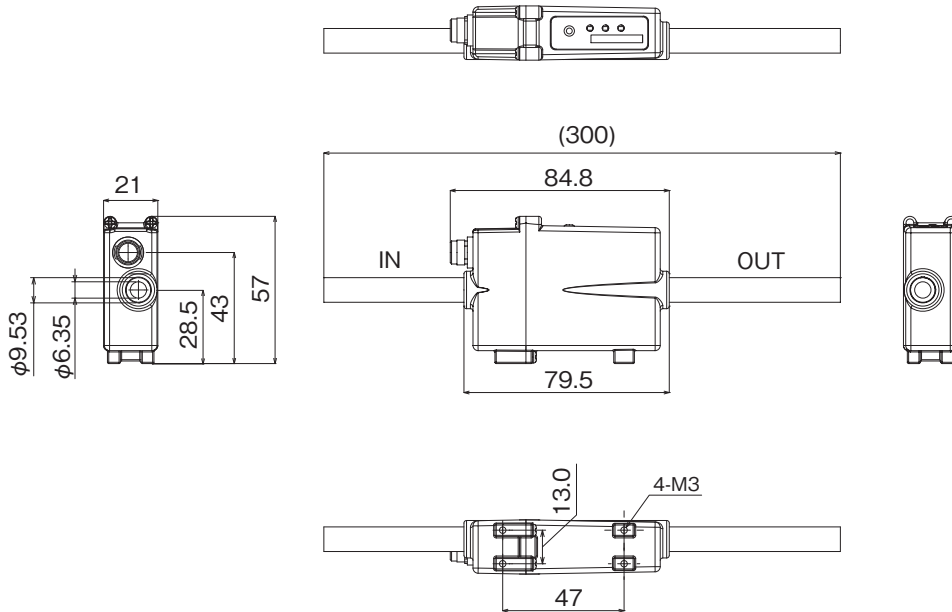


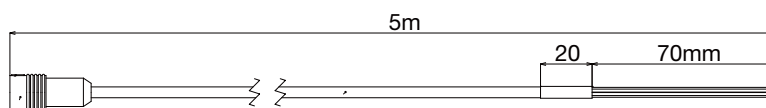
Fig. 2 Guaranteed temperature range

DIMENSIONS

UCF006

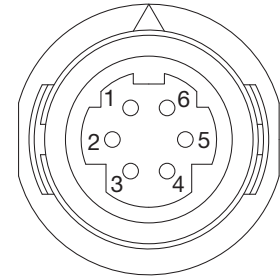


CABLE DIMENSIONS



## PIN ASSIGN

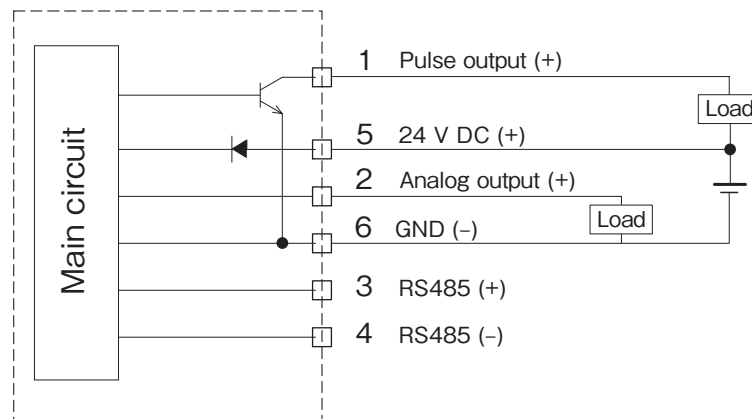
Pin No.	Function	Color
1	Pulse output (+)	Blue
2	Analog output (+)	Green
3	RS485 (+)	Orange
4	RS485 (-)	Yellow
5	24 V DC (+)	Red
6	GND (-)	Brown



## MODEL CODE

UCF006	-□□□	□	Specifications
Flow range	030		0 to 3000 mL/min
	040		0 to 4000 mL/min
	080		0 to 8000 mL/min
Special spec.		(Blank)	Not provided
		/Z	Provided

## CIRCUIT DIMENSIONS



## CAUTIONS ON INSTALLATION

- ❑ To stable measurement, do not bend the connecting tube during installation.
- ❑ To stable measurement, stabilize the liquid temperature within  $\pm 5^{\circ}\text{C}$ .
- ❑ Install the flow monitor so that no bubbles stay in the measuring tube.
- ❑ Keep the measuring tube filled with liquids. Although the flow monitor can be installed with horizontal, vertical, or slant tubing, it is recommended to select a position for easy self-draining.
- ❑ Install a control valve downstream of the flow monitor, if necessary.
- ❑ Install the flow monitor away from noise sources such as power relays and solenoid valves.
- ❑ Lay the signal cable away from power cables of high voltage or current.
- ❑ Install the flow monitor with minimum 60 mm straight runs in the upstream.
- ❑ Adjust the zero point again when the fluid temperature fluctuates  $10^{\circ}\text{C}$  or more.

\* Specification is subject to change without notice.

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