

MASSMAX 7400R Series

Coriolis Mass Flowmeter with Single Straight Measuring Tube

OUTLINE

The **MASSMAX** 7400R Coriolis mass flowmeter series consists of a popular single straight tube with low pressure loss and self-cleaning property, and the newly developed high-performance MMC400R converter.

Innovative sensing technologies have eliminated restrictions on installation, achieving accurate flow measurement with simple mounting.

Titanium is used for the measuring tube (wetted parts) as standard. Hastelloy®C22, Stainless Steel, and Tantalum are available on request.

With 7 connection sizes from 6 mm to 80 mm, the **MASSMAX**7400R covers various applications from small flow to large flow.

FEATURES

- Completely straight single measuring tube. Excellent self-cleaning property and low pressure loss
- ☐ Simple installation eliminates the restrictions of on-site measures such as piping support and vibration shock reduction, saving space and cost
- ☐ High accuracy: ±0.1% of reading (+zero stability)
- ☐ Excellent zero stability and high vibration resistance
- ☐ Duplicated protection with outer cylinder made of Stainless Steel
- ☐ Simultaneous measurement of mass flow rate (instantaneous and totalized), density, and temperature with one instrument
- ☐ Compact type and remote type available
- ☐ Compliant with Japanese standard explosionproof
- ☐ Titanium is used for wetted parts as standard. Hastelloy®C22, Stainless Steel, and Tantalum are also available, covering a wide variety of applications

STANDARD SPECIFICATIONS

- Measuring principle: Coriolis force
- Meter size: 06, 10, 15, 25, 40, 50, 80 (mm)*
- Measuring range:

Meter	Matar kg		kg/min	
size *	Max. flow rate	Min. flow rate	Max. flow rate	Min. flow rate
06	1,230	9.5	20.5	0.158
10	3,500	27	58.3	0.450
15	14,600	112.5	243.3	1.875
25	44,800	345	746.7	5.750
40	120,000	915	2,000	15.25
50	234,000	1,800	3,900	30.00
80	560,000	4,300	9,333	71.66

* The measuring tubes of Hastelloy®C22 are available for sizes 10 to 80 (mm), Tantalum for sizes 10 to 50 (mm) and Stainless Steel for sizes 06 to 50 (mm).

• Enclosure : IP67 (IEC 60529)

• Ambient temperature : -40 to +60°C (compact type)

-40 to +65°C

(remote type sensor and converter)
See [Explosionproof] for the ambient temperature range of Ex types.



Fluid specifications

• Fluid : Liquids

• Fluid temperature and pressure:

	Measuring tube	Temperature *1	Pressure *2
Т	Titanium	-40 to +150°C	-0.1 to 10 MPa
Н	Hastelloy® C22	0 to +100°C	-0.1 to 5 MPa
S	Stainless steel (S31803)	0 to +100°C	-0.1 to 5 MPa
Α	Tantalum	0 to +100°C	-0.1 to 5 MPa

Note: See [Pressure and temperature rating table] for details.

*1 See [Explosionproof] for the ambient temperature range of Ex types.
*2 Pressure in this table means the maximum pressure of the measuring tube. The operating pressure of the process is lower than the maximum operating pressure of the flange (or fitting) or outer cylinder. See [Pressure and temperature rating table] for details.

 \bullet Density $$: 400 to 2000 kg/m³

Sensor specifications

Process connection:

Flange; JIS10K/20K or equivalent

ASME Class 150/300 or equivalent, etc.

Sanitary fitting; ISO 2852 ferrule, etc. (optional)

Materials:

Wetted parts:

Measurin	~	H *	S *	A *
Measuring tube	Titanium (ASTM Grade 9)	Hastelloy® C22	Stainless Steel UNS S31803 (Equiv. to JIS SUS329J3L)	Tantalum UNS R05255
Flange gasket she	Titanium (ASTM Grade 2)	Hastelloy® C22	Stainless Steel UNS S31803 (Equiv. to JIS SUS329J3L)	Tantalum UNS R05200

^{*} Optional

Non Wetted Part;

Flanges: Stainless Steel 316 / 316L dual certified

Outer cylinder (Protective housing): Stainless Steel 304 / 304L dual certified Stainless Steel 316 / 316 L dual certified*

* Optional

Outer cylinder (Protective housing) allowable pressure:
 10 MPa at 20°C as standard.

PED qualified version of 6.3 or 10 MPa at 20°C are available as an option. See [Pressure and temperature rating table] for details.

Converter

 Housing material : Aluminum alloy, SS316L as an option

 Painting : Siloxane coating

 Color : Gray for converter housing, jade green for

converter cover and terminal cover

: 100 V to 230 V AC (85 V to 253 V AC) Power supply

Option; 24 V DC (11 to 31 V DC)

Voltages in parentheses indicate the

acceptable voltage range.

 Supply frequency : 48 to 63 Hz

 Power consumption : AC; approx. 22 VA, DC; approx. 12 W

 Grounding : Grounding resistance must be less than 100Ω for Non-ex types (D-type), less than

 10Ω for Ex types

 Cable Entry : G1/2 Female adapter × 2 or

> 1/2 NPT Female adapter \times 2 or $M20 \times 1.5$ Female thread \times 2 or G1/2 Flame proof adapter \times 2 (Japanese standard explosionproof) Note: Up to 3 cable entries can be provided.

Indication and outputs

 Display : Blue dot matrix LCD with backlight 128

imes 64 pixels (59 imes 31 mm) Each of 4 screens shows data in up to 3 lines. Data include instantaneous mass flow rate (bar graph indication available), totalized mass flow, instantaneous volumeflow rate, totalized volume flow rate, density, temperature, and instantaneous flow rate trend graph (percentage indication). Setting parameters and self-diagnosis

results are also displayed.

Units of instantaneous mass flow rate:

kg/h, kg/min, kg/sec, t/h, and others Forward and reverse flow directions are indicated with "+" or "-".

Units of totalized mass flow rate: kg, t, g, and others

Totalization of flow rates in forward and

reverse directions is possible.

Units of density : g/cm3, kg/m3, and others

Units of temperature : °C, and others

 Current output : 4 to 20 mA (max. 22 mA)

> *Preparing for HART communication Load resistance is less than 1000Ω . Select from among instantaneous mass flow rate, density, and temperature.

• Pulse output : Open collector output

Load rating : 32 V DC 20 mA or less (100 Hz < f \le 10 kHz)

Residual voltage at close <1.5 V (load current ≤ 1 mA)

<2.5 V (load current \leq 10 mA) <5 V (load current ≤ 20 mA)

100 mA or less (f \leq 100 Hz)

Residual voltage at close <0.2 V (load current ≤ 10 mA)

<2 V (load current ≤ 100 mA)

Output frequency: Max. 10 kHz

Pulse rate : 36 to 36,000,000 pulse/h

(0.01 Hz to 10 kHz)

Pulse width : Selectable from:

2

(1) Automatic: Pulse width which makes duty

50% at full scale frequency (2) Fixed duty ratio: Always 1:1

(3) Arbitrary setting: 0.05 to 2000 ms

 Status output : Open collector output Load rating : 32 V DC, 100 mA or less

Residual voltage at close <0.2 V (load current ≤ 10 mA)

<2 V (load current ≤ 100 mA)

Contents : Selectable from:

Control target : Selectable from:

(1) No status output (default setting) (2) Flow direction identification

(3) Flow over-range

(4) Totalization preset (5) Range identification

(when double ranges are used)

(6) Errors and measurement alarms for flow rate,

density, temperature, and others

Control input

Input voltage : 8 to 32 V DC (ON)/2.5 V DC, 0.4 mA or less (OFF)

Max. current : 6.5 mA (input voltage ≤ 24 V DC) Max. current : 8.2 mA (input voltage ≤ 32 V DC)

(1) No control input (default setting)

(2) Hold output (3) Lock output at 0% (4) Reset totalization counter

(5) Reset errors

(6) Range identification (when double ranges are used)

(7) Others

• Combination of outputs

Standard : 4 to 20 mA output \times 1, pulse output \times 1,

status output \times 1, control input \times 1 (total 4 points)

Option 1 : 4 to 20 mA output × 2, pulse output × 1

(total 3 points)

Option 2 : 4 to 20 mA output × 3, pulse output × 1

(total 4 points)

Option 3 : 4 to 20 mA output × 2, status output or

> pulse output (selectable) × 2 (total 4 points) See "Converter code" on page 14 for details.

• Low cut-off:

Current output and pulse output (can be set separately for each

indication)

Range : 0 to 20% F.S. (0.1% step) Hysteresis : 0 to 5% F.S. (0.1% step)

Time constant:

Current output and pulse output (can be set separately for each

indication)

Range : 0.0 to 100.0 sec (0.1 sec step)

Standard functions

· User-defined measuring units

: Units for mass, volume, and time can be defined (max. 7 letters).

· Bi-directional flow measurement

: Flow rates in both directions can be

measured.

Flow direction is output as status output.

 Self-diagnosis : Error messages and status messages are

displayed.

: CPU, memory, software, hardware, output Function

connection

Status : Over-range, count-over, power failure

Application : Oscillating balance of measuring tube, vibration

energy, other sensor circuit diagnosis

 Testing : Built-in simulator of current and pulse

outputs

Allows for loop check without calibrator.

• Touch sensor (optical key)

: Four touch sensors enable data to be set from outside without the need for opening

the cover.

These serve as push buttons while the

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cover is opened.

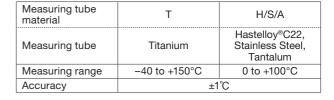
• Temperature (indicated value)

Accuracy (calibrated at the factory)

• Mass flow rate (pulse output)

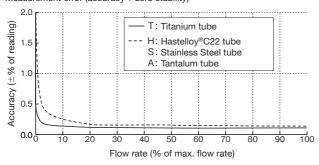
Measuring tube material	Т	H/S/A
Measuring tube	Titanium	Hastelloy® C22, Stainless Steel, Tantalum
Accuracy	±0.1% o	f reading
Zero stability	±0.004% of max. flow rate	$\pm 0.015\%$ of max. flow rate

• Reference conditions: Water at 20°C, 0.1 MPa



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Measurement error (accuracy + zero stability)



		Accuracy (±% of reading)	
Measuring tube material		Т	H/S/A
Measuring tube		Titanium	Hastelloy®C22, Stainless Steel, Tantalum
Φ	100 %	0.104	0.115
of max. flow rate	50 %	0.108	0.130
No.	20 %	0.12	0.175
×	10 %	0.14	0.25
H H	5 %	0.18	0.4
% of	1 %	0.5	1.6
%	0.77 %	0.62	2.04

Note: Accuracy is not assured for flow rates less than 0.77% of max. flow rate (meaning less than min. flow rate).

Effects of changes in process conditions:

Fluid temperature; ±0.001% (Titanium) /

 $\pm 0.004\%$ (others) of max. flow rate per 1°C

Example

when the size changes by 1°C with size

T06 (Titanium):

1230 kg /h \times 0.00001=0.0123 kg/h

; $\pm 0.011\%$ of max. flow rate per 0.1 MPa Fluid pressure These effects should be considered when process conditions change after zero adjustment.

• Density (Indicated value)

Measuring tube material	Т	H/S/A
Measuring tube	Titanium	Hastelloy®C22, Stainless Steel, Tantalum
Meter size applicable to density measurement	15, 25, 40, 50, 80 ⁻²	
Measuring range	400 to 20	000 kg/m ³
Accuracy *1	±2kg/m³	
Accuracy (on-site calibration)	±0.5kg/m³	

^{*1} Calibration with certification at the factory test to be performed as an option.

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^{*2} Tantalum is not available for size 80.

Explosion Proof

Japanese standard explosionproof
 Type of protection and class:

Compact type MMM7400RC-JEx

(Certificate number: CML21JPN1739X, CML21JPN21175X)

Ex db ia IIC T6...T1 Ga/Gb Ex db eb ia IIC T6...T1 Ga/Gb Ex tb IIIC T165°C Db

Remote type sensor MMS7000RF-JEx

(Certificate number: CML21JPN2904X, CML21JPN21181X)

Ex ia IIC T6...T1 Ga Ex ia IIIC T165°C Da

Remote type converter MMC400RF-JEx

(Certificate number: CML21JPN1740X, CML21JPN21182X)

Ex db [ia] IIC T6 Gb Ex db eb [ia] IIC T6.Gb Ex tb IIIC T75°C Db

Compact type MMM7400RC-JEx (Japanese standard explosionproof)
Compact type MMM7400C-Ex (ATEX/IECEx explosionproof)
Aluminum alloy converter housing (standard)

Ambient temperature °C	Fluid temperature °C	Temperature class	Max. surface temperature °C		
	65	T6-T1	T80		
	80	T5-T1	T95		
-40 to +40	100	T4-T1	T115		
	115	T4-T1	T130		
	150	T3-T1	T165		
	100	T4-T1	T115		
-40 to +50	115	T4-T1	T130		
	150	T3-T1	T165		
-40 to +65	65	T4-T1	T80		

Stainless Steel converter housing (optional)

Ambient temperature °C	Fluid temperature °C	Temperature class	Max. surface temperature °C	
	65	T6-T1	T80	
	80	T5-T1	T95	
-40 to +40	100	T4-T1	T115	
	115	T4-T1	T130	
	130	T3-T1	T145	
	80	T4-T1	T95	
-40 to +50	100	T4-T1	T115	
	115	T3-T1	T130	
-40 to +65	60	T4-T1	T75	

Remote type MMS7000RF-JEx (Japanese standard explosionproof) Remote type MMS7000F-Ex (ATEX/IECEx explosionproof)

Aluminum alloy housing with heating jacket

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Ambient temperature °C	Fluid temperature °C	Temperature class	Max. surface temperature °C
	65	T6-T1	T80
	80	T5-T1	T95
-40 to +40	100	T4-T1	T115
	115	T4-T1	T130
	150	T3-T1	T165
	80	T5-T1	T95
-40 to +50	100	T4-T1	T115
-40 (0 +50	115	T4-T1	T130
	150	T3-T1	T165
	100	T4-T1	T115
-40 to +65	115	T4-T1	T130
	130	T3-T1	T145

ATEX explosionproof

Type of protection and class: Compact type MMM7400C-Ex

(Certificate number: PTB17 ATEX2008 X)

II 1/2(1)G Ex db ia [ia Ga] IIC T6...T1 Ga/Gb or

II 1/2(1)G Ex db eb ia [ia Ga] IIC T6...T1 Ga/Gb or

II 1/2 G Ex db ia IIC T6...T1 Ga/Gb

II 1/2 G Ex db ea ia IIC T6...T1 Ga/Gb

II 2(1)D Ex tb [ia Da] IIIC Txxx°C Db or

II 2D Ex tb IIIC Txxx°C Db

Remote type sensor MMS7000F-Ex

(Certificate number: PTB17 ATEX 2007 X)

II 1 G Ex ia IIC T6...T1 Ga or II 1 D Ex ia IIIC Txxx°C Da

Remote type converter MMC400F-Ex

(Certificate number: PTB17 ATEX 2009 X)

II 2(1) G Ex db [ia Ga] IIC T6 Gb

II 2(1)G Ex db eb [ia Ga] IIC T6 Gb or

II 2 G Ex db[ia] IIC T6 Gb or

II 2 G Ex db eb [ia] IIC T6 Gb or

II 2(1)D Ex tb [ia Da] IIIC T75°C Db or

II 2D Ex tb IIIC T75°C Db

• IECEx explosionproof

Type of protection and class:

Compact type MMM7400C-Ex

(Certificate number: IECEx PTB17.0029X)

Ex db ia [ia Ga] IIC T6...T1 Ga/Gb or

Ex db eb ia [ia Ga] IIC T6...T1 Ga/Gb or

Ex ia IIC T6...T1 Ga/Gb or

Ex eb ia IIC T6...T1 Ga/Gb or

Ex tb [ia Da] IIIC Txxx°C Db or

Ex tb IIIC Txxx°C Db

Remote type sensor MMS7000F-Ex

(Certificate number: IECEx PTB17.0028X)

Ex ia IIC T6...T1 Ga or II 1 D Ex ia IIIC Txxx°C Da

Remote type converter MMC400F-Ex

(Certificate number: IECEx PTB17.0030X)

Ex db [ia Ga] IIC T6 Gb

Ex db eb [ia Ga] IIC T6 Gb or

Ex db[ia] IIC T6 Gb or

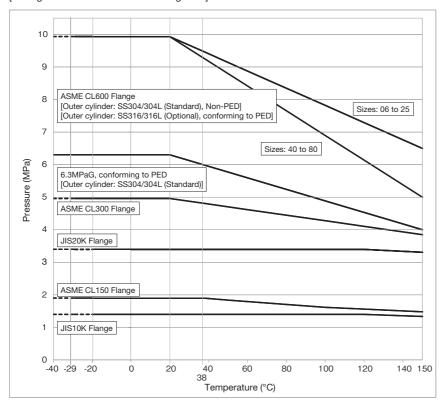
Ex db eb [ia] IIC T6 Gb or

Ex tb [ia Da] IIIC T75°C Db or

Ex tb IIIC T75°C Db

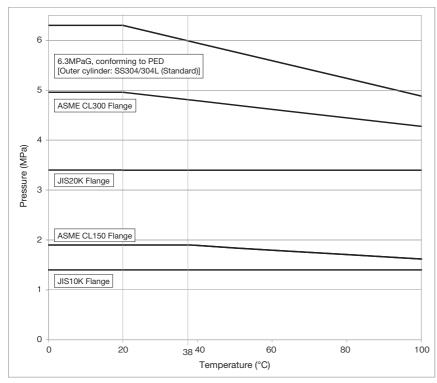
Pressure and temperature rating table

[Rating table for Titanium measuring tube]



Note: Consult us for other flange standards.

[Rating table for Hastelloy®C22, Stainless Steel, and Tantalum measuring tubes]

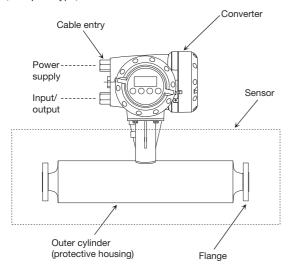


Note: Consult us for other flange standards.

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NAMES OF PARTS

(Compact type)



FLOW RANGE

Motor	kg/h		kg/min	
Meter size	Max. flow rate	Min. flow rate	Max. flow rate	Min. flow rate
06	1,230	12	20.5	0.205
10	3,500	35	58.3	0.583
15	14,600	146	243.3	2.433
25	44,800	448	746.7	7.467
40	120,000	1,200	2,000	20
50	234,000	2,340	3,900	39
80	560,000	5,600	9,333	93.33

Note: The measuring tubes of Hastelloy®C22 are available for sizes 10 to 80 (mm), Tantalum for sizes 10 to 50 (mm) and Stainless Steel for sizes 06 to 50 (mm).

MEASURING TUBE DIMENSIONS

Meter	Measuring	Dimension	ons (mm)
size	tube material	Inside diameter	Wall thickness
	Т	5.53	0.41
06	Н	_	_
	S	5.53	0.41
	Т	8.56	0.60
10	Н	8.41	0.56
	S	8.40	0.56
	Т	14.8	0.60
15	H/A	14.96	0.46
	S	14.96	0.46
	Т	23.98	0.71
25	H/A	24.85	0.55/0.56
	S	24.85	0.55
	Т	36.28	0.91
40	H/A	36.68	0.71
	S	36.68	0.71
	Т	48.32	1.24
50	H/A	48.80	1.00
	S	48.26	1.00
	Т	68.80	2.10
80	Н	70.95	1.04
	S	<u>-</u>	_

T: Titanium
H: Hastelloy®C22
S: Stainless Steel
A: Tantalum

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PROCESS CONNECTION

• Flange connection

Meter	Standard		Optional
size	Equiv. to JIS ^{*1}	Equiv. to ASME	Equiv. to JIS/ASME *2
06	10A 20K	1/2"	15A 20K
10	IUA ZUK	class 150	1/2" class 300,600
15	15A 20K	3/4" class 150	25A 20K 3/4" class 300, 600 1" class 150, 300, 600
25	25A 20K	1" class 150	40A 20K 1" class 300, 600 1-1/2" class 150, 300, 600
40	40A 20K	1-1/2" class 150	50A 10K 1-1/2" class 300, 600 2" class 150, 300, 600
50	50A 10K	2" class 150	80A 10K '3 2" class 300, 600 3" class 150, 300, 600*3
80	80A 10K	3" class 150	100A 10K ^{'3} 3" class 300, 600 4" class 150, 300, 600 ^{'3}

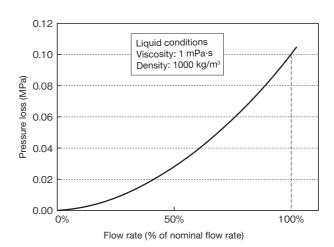
- *1 JIS20K flange is commonly used for 10A 10K to 40A 10K flange as standard. (Installation dimensions of JIS20K flange are equal to JIS10K except the flange thickness.)
- *2 ASME Class 600 flanges are provided only for material "T" (Titanium tube).
- *3 For sizes 50 and 80 mm, one rank larger flange connection is available only for Titanium tubes.

• Sanitary fitting (Optional) *4

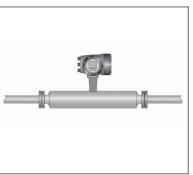
Meter size	Fittings
06	1/2" Tri-clamp
10	1/2" Tri-clamp
15	1" ISO 2852 ferrule (IDF ferrule compliant) 1" Tri-clamp
25	1-1/2" ISO 2852 ferrule (IDF ferrule compliant) 1-1/2" Tri-clamp
40	2" ISO 2852 ferrule (IDF ferrule compliant) 2" Tri-clamp
50	3" ISO 2852 ferrule (IDF ferrule compliant) 3" Tri-clamp
80	3" ISO 2852 ferrule (IDF ferrule compliant) 3" Tri-clamp

^{*4} Sanitary fitting is provided only for material "T" (Titanium tube) and "S" (Stainless Steel UNS S31803 tube).

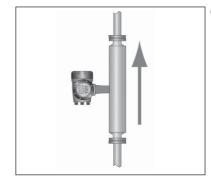
PRESSURE LOSS [TYPICAL VALUE]



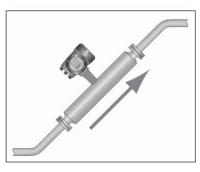
INSTALLATION NOTES



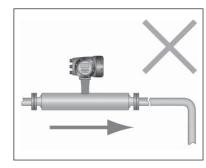
①When installing the flowmeter on the horizontal line, place the converter or the terminal box of remote type above the measuring tube.



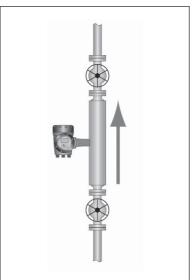
②When installing the flowmeter on the vertical line, install it in upward flow direction.



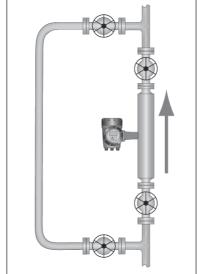
③When installing the flowmeter on the slant line with upward flow, place the converter or the terminal box of remote type above the measuring tube.



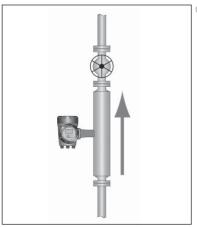
(4) When installing the flowmeter on the horizontal line, make the upstream and downstream pipings be filled with liquids. Do not bend these pipings downward at the vicinity of flowmeter. To avoid unnecessary accumulation of gasses, do not install the flowmeter on the upper part of associated pipings in such processes containing air or gas.



(§) When installing the flowmeter on the vertical line, provide with stop valves at both upstream and downstream to keep the flowmeter to be filled with liquids, which is necessary to perform zero adjustment.



(®)It is highly recommended to equip with bypass and stop valves for maintenance purpose.



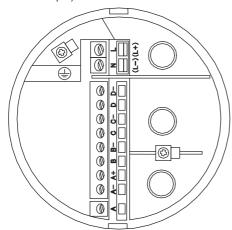
⑦Install a control valve downstream if required to avoid the cavitations caused by throttling of valve.

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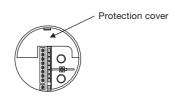
ELECTRICAL CONNECTION

[I/O terminals of MMC400RC/F converters]

• Current output \times 1, pulse output \times 1, status output \times 1, control input \times 1 (standard output)



The power supply terminal block has a protection cover.



Terminals	Description
L/L+	L and N for AC power supply L+ and L- for DC power supply
N / L-	L+ and L- for DC power supply
=	Grounding

_	•	
Terminals	Polarity	Description (Standard)
D-	_	Pulse or status output, frequency
D	+	pulse, alarm output
C-	_	Current output (4 to 20 mA/internal
С	+	power supply)
B-		
В		
A+		
A-		
Α		

• Terminal type : Plug-in type screw terminal

Wire cross section : 0.5 to 2.5 mm²
Cable outside diameter: 7 to 12 mm

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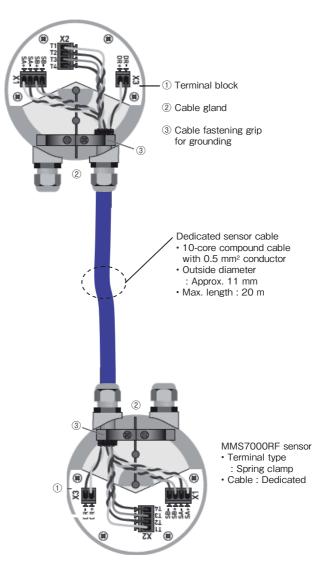
• Connection diagram for optional outputs (modular I/O print circuit)

Converter	specifications	Polarity	Option 1 Current output, pulse or status output, control input (6EK)	Option 2 Current output × 2, pulse or status output (6A8)	Option 3 Current output × 3, pulse or status output (6AA)	Option 4 Current output × 2, pulse or status output× 2 (6AE)
	D-	-	Pulse or			Pulse or
	D	+	status output, frequency pulse, alarm output	Pulse or status output	Pulse or status output	status output No. 1
	C-	-	Current	Current	Current	Current
_	С	+	output	output No. 1	output No. 1	output No. 1
nin	B-	-			Current	Pulse or
Terminal	В	+	Control input		output No. 2	status output No. 2
	A+					
	A-	-	Status output or pulse,	Current	Current	Current
	А	+	frequency pulse, alarm output	output No. 2	output No. 3	output No. 2

Remote type sensor cable MMS7000RF + MMC400RF

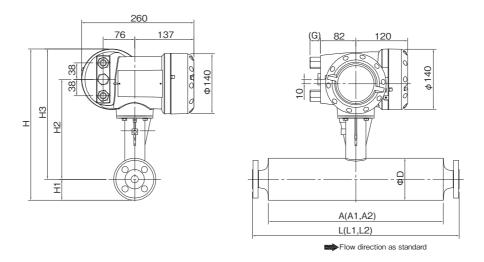
MMC400RF converter

- Terminal type: Spring clamp
- Cable: Dedicated



DIMENSIONS

• MMM7400RC compact type with flange connection



				Dir	mensions (m	ım)					Material	
Meter	ı	_	A	A						Approx.	Tantalum	
size	L1	L2	A1	A2	н	H1	H2	H3	φD	mass (kg)	additional mass (approx. kg)	
06	420	_	335	_	362	51	241	311	102	18.5	_	
10	510	557	413	_	362	51	241	311	102	23	1.8	
15	548	633	450	525	362	51	241	311	102	26	2.7	
25	700	800	598	688	376	58	248	318	115	37	4.5	
40	925	1075	796	936	430	85	275	345	170	83	9.2	
50	1101	1281	948	1118	480	110	300	370	220	147	15.1	
80	1460	_	1274	_	534	137	327	397	274	265	_	

^{1.} Face-to-face dimension "L" is for standard flange. "L1" and "A1" are for Titanium, Hastelloy®C22 and Stainless Steel while "L2" and "A2" are for Tantalum.

 $26\ mm$ for G1/2 female adapter and 1/2 NPT female adapter.

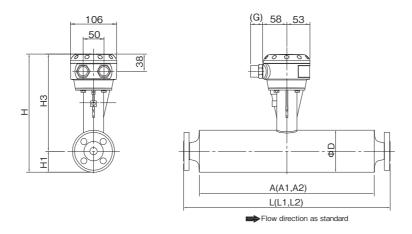
85 mm for Japanese standard explosion proof construction.

TG-F2202-E00 TOKYO KEISO CO., LTD.

^{2. &}quot;H" and "H1" are the height from the bottom of the outer cylinder.

^{3.} Length "G":

• MMS7000RF remote type sensor with flange connection

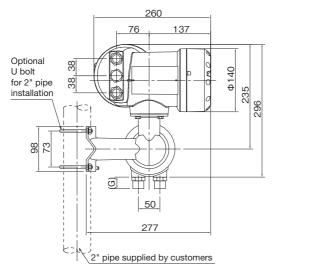


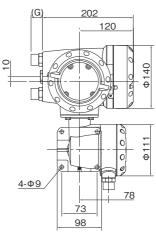
		Dimensions (mm)														
Meter size	I	L		4	Н	H1	H3	φD	Approx. mass (kg)							
	L1	L2	A1	A2		П	ПО	φυ	mass (kg)							
06	420	_	335	_	282	51	231	102	15.7							
10	510 557		413	_	282	51	231	102	20.2							
15	548	633	450	525	282	51	231	102	23.2							
25	700	800	598	688	295	58	237	115	34.2							
40	925	1075	796	936	350	85	265	170	80.2							
50	1101 1281		948	1118	400	110	290	220	144.2							
80	1460	_	1274	_	454	137	317	274	262.2							

^{1.} Face-to-face dimension "L" is for standard flange. "L1" and "A1" are for Titanium, Hastelloy®C22 and Stainless Steel while "L2" and "A2" are for Tantalum

2. "H" and "H1" are the height from the bottom of the outer cylinder.

• MMC400RF remote type converter





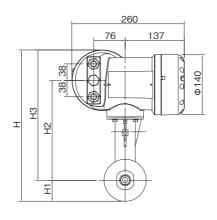
Mass : Approx. 5.8 kg

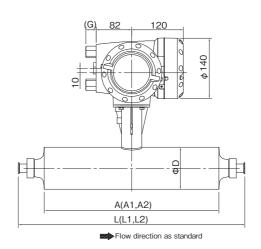
Length "G":

26 mm for G1/2 female adapter and 1/2 NPT female adapter. 85 mm for Japanese standard explosionproof construction.

DIMENSIONS

• MMM7400RC compact type with sanitary connection





Motorcia	Dimensions (mm)														
Meter size	А	Н	H1	H2	H3	ϕ D	(kg)								
06	335	362	51	241	311	102	18.5								
10	413	362	51	241	311	102	23								
15	450	362	51	241	311	102	26								
25	598	376	58	248	318	115	37								
40	796	430	85	275	345	170	83								
50	948	480	110	300	370	220	147								
80	1274	534	137	327	397	274	265								

^{1. &}quot;H" and "H1" are the height from the bottom of the outer cylinder.

26 mm for G1/2 female adapter and 1/2 NPT female adapter.

85 mm for Japanese standard explosionproof construction.

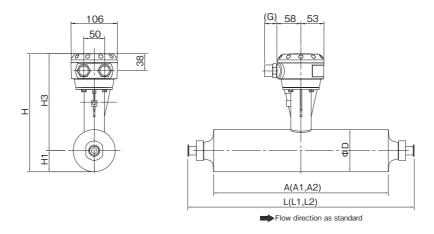
Meter size	Model	Fittings	L (mm)
06	KR	1/2" Tri-clamp (welding type)	480
10	KR	1/2" Tri-clamp (welding type)	558
15	MS	1" Tri-clamp (adapter type)	665
15	MU	1" ISO 2852 ferrule (adapter type, IDF-compliant)	665
	NR	1-1/2" Tri-clamp (welding type)	816
25	NS	1-1/2" Tri-clamp (adapter type)	855
25	NT	1-1/2" ISO 2852 ferrule (welding type, IDF-compliant)	816
	NU	1-1/2" ISO 2852 ferrule (adapter type, IDF-compliant)	855
	PR	2" Tri-clamp (welding type)	1043
40	PS	2" Tri-clamp (adapter type)	1077
40	PT	2" ISO 2852 ferrule (welding type, IDF-compliant)	1043
	PU	2" ISO 2852 ferrule (adapter type, IDF-compliant)	1077
	RR	3" Tri-clamp (welding type)	1305
50	RS	3" Tri-clamp (adapter type)	1355
50	RT	3" ISO 2852 ferrule (welding type, IDF-compliant)	1305
	RU	3" ISO 2852 ferrule (adapter type, IDF-compliant)	1355
80	RR	3" Tri-clamp (welding type)	1527
60	RT	3" ISO 2852 ferrule (welding type, IDF-compliant)	1527

Note: Sanitary fitting is provided only for material "T" (Titanium tube) and "S" (Stainless Steel UNS S31803 tube).

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^{2.} Length "G":

• MMM7400RC remote type with sanitary connection



Mataraina		Approx. mass				
Meter size	Α	Н	H1	H3	φD	(kg)
06	335	282	51	231	102	15.7
10	413	282	51	231	102	20.2
15	450	282	51	231	102	23.2
25	598	295	58	237	115	34.2
40	796	350	85	265	170	80.2
50	948	400	110	290	220	144.2
80	1274	454	137	317	274	262.2

^{1. &}quot;H" and "H1" are the height from the bottom of the outer cylinder.

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MODEL AND SPECIFICATION CODES

Measuring tube material: "T" Titanium (standard)

[Model code]

Specifications	Compact type	Remote type					
Specifications	(Sensor + Converter)	Sensor	Converter				
General purpose (non explosionproof)	MMM7400RC-T□□	MMS7000RF-T□□	MMC400RF				
Japanese standard explosionproof	MMM7400RC-JEx-T□□	MMS7000RF-JEx-T□□	MMC400RF-JEx				
ATEX / IECEx explosionproof	MMM7400C-Ex-T□□	MMS7000F-Ex-T□□	MMC400F-Ex				

Note: □□: 06 to 80 are assigned as size codes.

Sensor Spec. Code VE		4	Т		0			I					Description								Std	
Sensor Code VE	_	\bot			_		Ш	4	\perp	\perp	L		MMS 7000R Sensor (Single Straight Measuring Tube)								0	
Meter Size	11	_	\vdash	+-	-		\vdash	+	+	+	-		Meter Size 06 Meter Size 10									
	12			+			Н	+	+	+			Meter Size 15								0	
	14	_	\vdash	+		T	H	1	+	+			Meter Size 25								0	
	15												Meter Size 40								0	
	16	_			\perp		Ш	4	\perp	\perp			Meter Size 50								0	
(F)dd.)	17	_		_	+	L	\vdash	-	+	+	-		Meter Size 80								0	
(Fixed code) Measuring Tube Material		4	Т	+			H	+	+	+			Always 4 Titanium		tandar	d andard	4				0	
Measuring Tube Surface Fini	nish			_	+		\vdash	+	+	+			Standard		ption	andan	•				0	
3			1				\Box		\top				Polished Ra = 0.5µm (only for sanitary connection)			N	1eter Si	ze				
			2	2									Polished Ra = 0.8µm (only for sanitary connection)	06	10	15	25	40	50	80		
Process connection				TH			Ш	\perp	\perp	\perp			10A JIS20K	0	0	-	-	-	-	-	0	
				UH	_		Ш	4	\perp	-			15A JIS20K	A	A	0	-	-	-	_	0	
				VH	-	H	\vdash	+	+	+			25A JIS20K	_	_	_	0	-	-	_	0	
				XG	_	\vdash	\vdash	\dashv	+	+	\vdash		40A JIS20K 50A JIS10K	_	_	-	_	○▲	0	_	0	
				XH	_		+		+	1			50A JIS20K	_	-	-	 	_	<u> </u>	_	_	
				YG	-		\Box	\dashv	\top				80A JIS10K	-	-	-	-	-	_	0	С	
				YH									80A JIS20K	-	-	-	-	-	•	A		
				ZG	-				\perp				100A JIS10K	-	_	-	-	_	-	A		
				ZH			Н	4	\perp	-			100A JIS20K	-	-	-	-	-	-	A		
				KD KE	_		\vdash	+	+	+	-	-	1/2" ASME class 150 (min. temperature -20°C for Size 15) 1/2" ASME class 300 (min. temperature -20°C for Size 15)	Δ	△ •	Δ	-	_	-	_	<u> </u>	
				KE	+	\vdash	\vdash	+	+	+	\vdash		1/2" ASME class 300 (min. temperature -20°C for Size 15) 1/2" ASME class 600 (min. temperature -20°C for Size 15)	A	A	A	 -	-	_	_	_	
				LD	+	H	+	+	+	+			3/4" ASME class 500 (min. temperature -20 C for Size 15)	_	_		+-	-	-	_		
				LE	_		\forall	\dagger	+	\top	t		3/4" ASME class 300	_	-	_	<u> </u>	-	-	_		
				LF			I	I	工	I			3/4" ASME class 600	-	-	A	-	-	-	-		
				MD	_		П	I					1" ASME class 150	-	-	A	Δ	-	-	-		
				ME	_	\vdash	\sqcup	4	\perp	+	1		1" ASME class 300	-	_		A	_	-	-	_	
				MF	_	-	\vdash	\dashv	+	+	-		1" ASME class 600 1-1/2" ASME class 150	_	-	A	A	_	-	_		
				NE	_		\vdash	+	+	+			1-1/2" ASME class 300	-	_	-	A	<u>△</u>	_	_		
				NF	+	\vdash	\vdash	$^{+}$	+	+	\vdash		1-1/2" ASME class 600	_	-	-	_	_	-	_		
				PD					\top				2" ASME class 150	_	-	-	-	A		-		
				PE									2" ASME class 300	-	-	-	-	A	A	-		
				PF			Ш		\perp				2" ASME class 600	_	-	-	-	•	•	-		
				RD	_		Ш	4	\perp	\perp			3" ASME class 150	_	_	-	-	-	A	Δ		
				RE	+	H	\vdash	+	+	+	\vdash		3" ASME class 300 3" ASME class 600	_	-	-	 -	_	A	A	_	
				SD	+	-	+	-	+	+			4" ASME class 150	_	_	ΗΞ	 -	-	_	_		
				SE	_	\vdash	\forall	$^{+}$	+	+	\vdash		4" ASME class 300	_	-	-	-	-	_	_		
				SF	\top	\vdash	\Box	\top	\top	†			4" ASME class 600	_	-	-	-	-	-	•		
				KR									1/2" Tri-clamp (welding type)	A	•	-	-	-	-	-		
				LR	_			_	\perp	\perp			3/4" Tri-clamp (welding type)	-	-	A	-	-	-	-		
				MU			Ш	4	\perp	-			1" ISO 2852 ferrule (adapter type)	_	-	A	_	-	-	_		
				NR NS	_	H	\vdash	+	+	+			1-1/2" Tri-clamp (welding type) 1-1/2" Tri-clamp (adapter type)	_	-	-	A	-	-	_		
				NT	+		+	+	+	+			1-1/2 In-ciamp (adapter type) 1-1/2" ISO 2852 ferrule (welding type)	_		+-	A	-	_	_		
				NU	+	 	\Box	\dashv	+	+	\vdash		1-1/2" ISO 2852 ferrule (adapter type)	_	-	-	_	-	-	_		
				PR	_	Т	\Box	\top	$^{+}$	†	T		2" Tri-clamp (welding type)	_	-	-	-	A	-	-		
				PS									2" Tri-clamp (adapter type)	-	-	-	-	A	-	-		
				PT									2" ISO 2852 ferrule (welding type)	-	_	-	-	A	-	-		
				PU	_	_	\perp	_	\perp	\perp			2" ISO 2852 ferrule (adapter type)	_	_	-	<u> </u>	A	-	_		
				RR	_		H	+	+	+	-	-	3" Tri-clamp (welding type)	_	-	-	-	_	A	_		
				RS	+	\vdash	\vdash	+	+	+	\vdash		3" Tri-clamp (adapter type) 3" ISO 2852 ferrule (welding type)	_	_	-	 -	_	A	_	_	
				RU	+	\vdash	\forall	+	+	+	H		3" ISO 2852 ferrule (welding type)	_	_	-	+-	-	_	_		
(Fixed code)				1 -	0	T	H	\dagger	+	T	T		Always 0								0	
Outer Cylinder Material *						G		I					SS304/304L dual certified								С	
						Н		4					SS304/304L dual certified									
						0		+	+	+	-	-	SS304/304L dual certified PED-certified, Max. 6.3 MPa at 20°C									
						В		+	+	+	\vdash	-	SS316/316L dual certified PED-certified, Max. 6.3 MPa at 20°C SS316/316L dual certified PED-certified, Max. 10 MPa at 20°C									
Heating Jacket						ם	0	+	+	+	1		Without								С	
							2	$^{+}$	+	+	H		Heating jacket with 1/2 NPT female (not available for size 06)								H	
Explosionproof Approvals							_	0	+	T	T		Without									
								1					ATEX explosionproof (Ex)								C	
								R	1	Ĺ	Ĺ		IECEx explosionproof (Ex)									
2								9	_	\perp	_		Japanese standard explosionproof (JEx)								_	
Sanitary Approvals	inish	Ra = 0	.8 µm"	is man	dator	٧			0	+	\vdash	-	Without EHEDG (Furnnean Hydienic Equipment Design Group) **								С	
		0				•			2	+	H		EHEDG (European Hygienic Equipment Design Group) 11 3A (American Dairy Approval) 11									
*1 "Measuring tube surface fil									0	+	+		Compact type								C	
1 "Measuring tube surface fi									1	_	T		Remote type (aluminum alloy wiring terminal housing)									
1 "Measuring tube surface fi									2				Remote type (stainless steel wiring terminal housing)									
										0			Standard 3-point flow calibration								C	
"1 "Measuring tube surface fil										1	1	1	5-point fow calibration									
1 "Measuring tube surface file											₩	-										
*1 "Measuring tube surface fi										Α			3-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to									
1 "Measuring tube surface file										A B			3-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to									
'11 "Measuring tube surface fil Type										Α			3-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + UKAS-cer									
11 "Measuring tube surface file										A B			3-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + UKAS-certified calibration (ISO/IEC 17025) Without								C	
1 "Measuring tube surface fil Type										A B	0	00	3-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + density calibration (water: temperature, 3-point) for Sizes 15 to 5-point flow calibration + UKAS-cer								C	

Note: Special requirements not included in the above coding system should be designated by adding "/Z" at the end of the code. Consult us for the availability of such requirements before ordering.

*Outer Cylinder Material:

Codes "G" and "H" are recommended for services in the food industry and waste water treatment, which do not require pressure resistance.

Codes "O", "A" and "B" comply with the EU pressure equipment directive (PED).

These are recommended for services in the oil and chemical industries and high-pressure processes which require pressure resistance and higher safety.

[Converter code]

MMC400RC/RF

Converter spec. code VE 54 4			2	0	0	2	2		П	0	0			Description	Std.
Converter code VE 54														MMC400R converter	0
(Fixed code) 4														Always 4	0
Туре	4													Compact type	0
	Н													Remote type (mandatory for ship class, high temperature, and cryogenic models)	
Power supply	Α													100 to 230 V AC	0
	1						\top							12 to 24 V DC	
Explosionproof Approval		0		Г										Without	0
		1												ATEX explosionproof (Ex)	
		F												IECEx explosionproof (Ex)	
		9			П		\top				T			Japanese standard explosionproof (JEx)	
Cable entries for input, output,		С)							П				M20 × 1.5 female for ATEX explosionproof	
and power supply		4	1											1/2 NPT female adapter	
		5	5											G1/2 female adapter	0
		6	6											$M20 \times 1.5$ with waterproof gland	
		9)		П		T			П				G1/2 flameproof gasket adapter for Japanese standard explosionproof	
Language for indication			2											English	0
(Fixed code)			·	0	0									Always 00	0
Converter housing						1								Aluminum alloy	0
						2								SS316L (compact type)	
					ſ	3								SS316L (remote type)	
(Fixed code)						2	2							Always 2	0
Output							6	0	0					4 to 20 mA $ imes$ 1, pulse or status $ imes$ 1, total 2	0
							6	E	K					4 to 20 mA \times 1, pulse \times 1, status \times 1, control input \times 1	
							6	Α	8					4 to 20 mA \times 2, pulse or status \times 1 (selectable)	
							6	Α	Α					4 to 20 mA $ imes$ 3, pulse or status $ imes$ 1 (selectable)	
							6	Α	E					4 to 20 mA \times 2, pulse \times 1, pulse or status \times 1 (selectable)	
Measurement										0				Mass flow rate, density, temperature as standard	0
(Fixed code)											0			Always 0	0
Sensor cable											(ו		Without (compact type)	0
											4	4		5 m cable (only for remote type)	
											-	1		10 m cable (only for remote type)	
											5	5		20 m cable (only for remote type)	
Special specifications												(00	Without	
												0	0/Z	Special	

Note: Special requirements not included in the above coding system should be designated by adding "/Z" at the end of the code. Consult us for the availability of such requirements before ordering.

Measuring tube material: "H" Hastelloy®C22 (optional)

[Model code]

Specifications	Compact type	Remote	e type			
Specifications	(Sensor + Converter)	Sensor	Converter			
General purpose (non explosionproof)	MMM7400RC-H□□	MMS7000RF-H□□	MMC400RF			
Japanese standard explosionproof	MMM7400RC-JEx-H□□	MMS7000RF-JEx-H□□	MMC400RF-JEx			
ATEX / IECEx explosionproof	MMM7400C-Ex-H□□	MMS7000F-Ex-H□□	MMC400F-Ex			

Note: □□: 10 to 80 are assigned as size codes.

[Sensor code]

Sensor Spec. Code VE	_	4	4 F	1 0		0	Ш				\Box		Description							Std.
Sensor Code VE	≣∏			Т									MMS 7000R Sensor (Single Straight Measuring Tube)							0
Meter Size	3	2					П						Meter Size 10							0
	3	3					П			П			Meter Size 15							0
	3	4											Meter Size 25							0
	3	5					П	T		Т			Meter Size 40							0
	3	6											Meter Size 50	0.	Stand	dard				0
	3	7	T	\top						T			Meter Size 80			-stan	dard			0
(Fixed code)		- 4	4	\top			П	T		T			Always 4		Optio	n				0
Measuring Tube Material			H	1					\top				Hastelloy®C22			Mete	r Size)		0
Measuring Tube Surface		ish		0			\vdash	\top	\top	\top			Standard	10	15	25	40	50	80	0
Process connection					TH		П						10A JIS20K	0	-	-	-	_	_	0
					UH		H	1	\top	T			15A JIS20K	A	10	-	<u> </u>	-	_	0
					VH		\Box		\top				25A JIS20K		•	0	 	_	_	0
					WH		H	\top	+	\top			40A JIS20K		1-	A	0	_	_	0
					XG			1	+	T			50A JIS10K		1-	-	A	0	_	0
					XH		\vdash		+	+			50A JIS20K		+-	-	A	A	_	Ť
					YG		\vdash	+	+	+			80A JIS10K		1-	1-			0	10
					YH		H	+	+	+			80A JIS20K		+-	†-	-	_	•	H
					KD		\vdash	$^{+}$	+	+			1/2" ASME class 150			+-	<u> </u>	_	_	1
					KE			+	+				1/2" ASME class 300	_	_	+-	<u> </u>	-	_	_
					LD		\vdash	+	+	+	\vdash		3/4" ASME class 150	$\pm \pm$		-	 	_	_	\vdash
					LE		\vdash	+	+	+			3/4" ASME class 300		_	+-	 _ 	-	_	\vdash
					MD		\vdash	+	+	+			1" ASME class 150		_		<u> </u>	_	_	\vdash
					ME		\vdash	+	+	+			1" ASME class 300		_	_	-	_	_	\vdash
					ND		H	+	+				1-1/2" ASME class 150		+=	_	Δ	_	_	-
					NE		\vdash	+	+	+		-	1-1/2" ASME class 300	+-	+-	_	<u></u>	-	_	\vdash
					PD		\vdash	+	+	+			2" ASME class 150	+	+-	1	_			├
					PE	-	\vdash	+	+	+	\vdash	-	2" ASME class 300	+-	+	+		<u> </u>	-	₩
					RD		\vdash	+	+	+	\vdash	-	3" ASME class 150	+-	+ =	+		_		\vdash
					RE		\vdash	+	+	+		-	3" ASME class 300	-	+-	+-	-	=	<u>△</u>	₩
(Fixed code)					NE	0	H	+	+	+			Always 0					_	_	0
Outer Cylinder Material *						U		+	+	\perp			SS304/304L dual certified							0
Outer Cyllinder Material							G H	+	+	+		-	SS316/316L dual certified							\vdash
							0	+	+	+										₩
							A	+	+	╀	\vdash	-	SS304/304L dual certified PED-certified, Max. 6.3 MPa at 20°C							₩
Hardina Indian							-	_	+	+		-	SS316/316L dual certified PED-certified, Max. 6.3 MPa at 20°C	-						 _
Heating Jacket								0	+	+		-	Without							0
- · · · · · · ·								-	+	\perp		-	Heating jacket with 1/2 NPT female (for Sizes 10 to 80)							
Explosionproof Approval	S)	-			Without							0
								_	1	\vdash		-	ATEX explosionproof (Ex)							-
								-	3	-			IECEx explosionproof (Ex)							-
0								,	9	+		_	Japanese standard explosionproof (JEx)							
Sanitary Approvals									0	-			Without							0
Туре										0		-	Compact type							0
										1			Remote type (aluminum alloy wiring terminal housing)							₩
										2			Remote type (stainless steel wiring terminal housing)							_
Calibration											0	_	Standard 3-point flow calibration							0
											1		5-point fow calibration							
											Α	1	3-point flow calibration + density calibration (water: temperature							_
											В		5-point flow calibration + density calibration (water: temperature		for S	izes 1	5 to	80		
											D		5-point flow calibration + UKAS-certified calibration (ISO/IEC 17	025)						1
Degreasing											0		Without							0
											1		Degreasing wetted parts							
Special specifications												00	Without							
												00/Z								1

Note: Special requirements not included in the above coding system should be designated by adding "/Z" at the end of the code.

[Converter code] See "Converter Code" on page 14.

TG-F2202-E00 TOKYO KEISO CO., LTD.

Consult us for the availability of such requirements before ordering.

^{*} Outer Cylinder Material:

Codes "G" and "H" are recommended for services in the food industry and waste water treatment, which do not require pressure resistance.

Codes "0" and "A" comply with the EU pressure equipment directive (PED).

These are recommended for services in the oil and chemical industries and high-pressure processes which require pressure resistance and higher safety.

Measuring tube material: "S" Stainless Steel UNS S31803 (optional)

[Model code]

Specifications	Compact type	Remote	e type			
Specifications	(Sensor + Converter)	Sensor	Converter			
General purpose (non explosionproof)	MMM7400RC-S□□	MMS7000RF-S□□	MMC400RF			
Japanese standard explosionproof	MMM7400RC-JEx-S□□	MMS7000RF-JEx-S□□	MMC400RF-JEx			
ATEX/IECEx explosionproof	MMM7400C-Ex-S□□	MMS7000F-Ex-S□□	MMC400F-Ex			

Note: □□: 06 to 50 are assigned as size codes.

Sensor Spec. Code VE	Т	4	S			0		Г				\neg	Т	\neg	Description						Т	Std.
Sensor Code VE		7				+					\forall	+	+	М	IMS 7000R Sensor (Single Straight Measuring Tube)							O.
Meter Size	21														leter Size 06							0
	22													М	leter Size 10							0
	23													М	leter Size 15							0
	24														leter Size 25							0
	25													_	leter Size 40							0
	26					_		_				_			leter Size 50	_						0
(Fixed code)		4	_			-		-				_	-	_	lways 4	-		dard			-	0
Measuring Tube Material			S					-				_	-	_	tainless Steel UNS S31803	-		ii-sta	endar	ď	-	0
Measuring Tube Surface Fin	ISN			1								+		_	tandard olished Ra = 0.5µm (only for sanitary connection)	-	Opti	Mete	r Ci-			0
				2				-				+		_	olished Ra = 0.8µm (only for sanitary connection)	06	_	_	_	40	50	
Process connection					TH	\vdash		\vdash			\vdash	+	\vdash	_	OA JIS20K	0	0	-	-	-	_	0
1100000 0011110011011					UH	\vdash		\vdash			\vdash	+		_	5A JIS20K	A	A	0	-		_	0
					VH									_	5A JIS20K	1-	-	•	0	-	-	0
					WH									40	DA JIS20K	1-	-	_	•	0	_	0
					XG									50	DA JIS10K	1-	-	-	1-	•	0	0
					XH									50	0A JIS20K	1-	-	-	1-	A	A	
					KD									1/	/2" ASME class 150		\triangle	Δ	-	-	-	
					KE									1/	/2" ASME class 300	•	•	•	-	-	-	
					LD							\perp		_	/4" ASME class 150	-	_	\triangle	-	-	-	
					LE										/4" ASME class 300	-	_	•	_	-	-	_
					MD										" ASME class 150	-	-	•		-	-	
					ME						Ш	\perp		_	" ASME class 300	-	-	•	A	-	-	
					ND	_				L	Щ	\perp		_	-1/2" ASME class 150	-	_	-	A		-	
					NE									_	-1/2" ASME class 300	<u> -</u>	_	-	A	A	-	
					PD			_				_			" ASME class 150	-	_	_	-	A	\triangle	
					PE			_				_		_	" ASME class 300	-	-	-	-	A	A	
					KR	\vdash		-			\vdash	_	-	_	/2" Tri-clamp (welding type)	A	A	-	 -	-	-	
					LR			-				_	-	-	/4" Tri-clamp (welding type)	-	-	A	-	-	_	
					MU			┢				+			" ISO 2852 ferrule (adapter type)	-	Η_	_	-	- -	_	
					NS			\vdash				+		_	-1/2" Tri-clamp (welding type)	+-	-	_	A	-	_	
					NT	\vdash		\vdash			\vdash	+	+	_	-1/2" Tri-clamp (adapter type) -1/2" ISO 2852 ferrule (welding type)	+-	⊢	F		-	_	
					NU	\vdash					\vdash	_		-	-1/2" ISO 2852 ferrule (welding type)	+-	H	\equiv		-	_	
					PR	\vdash		\vdash				+			" Tri-clamp (welding type)	+=	H	E	1	_	=	
					PS						\vdash	+		_	" Tri-clamp (adapter type)	-			+-	<u> </u>	_	
					PT	\vdash		\vdash			\vdash	+			" ISO 2852 ferrule (welding type)	+-	-	_	+-	_	_	
					PU	\vdash		\vdash			\vdash	+		-	" ISO 2852 ferrule (adapter type)	+-	-	-	+-	_	_	
					RR	\vdash						_			" Tri-clamp (welding type)	+-	-	_	+-	+=+	A	
					RS			\vdash			\vdash	+		_	" Tri-clamp (adapter type)	+-	-	_	-	-	_	
					RT									_	" ISO 2852 ferrule (welding type)	1-	-	_	1-	1-1	A	
					RU	\vdash		\vdash			\Box	\top		-	" ISO 2852 ferrule (adapter type)	1-	-	_	1-	-	A	
(Fixed code)						0								_	lways 0							0
Outer Cylinder Material *							G							SS	S304/304L dual certified							0
							Н							SS	S316/316L dual certified							
							0							S	S304/304L dual certified PED-certified, Max. 6.3 MPa at 20°C							
							Α							SS	S316/316L dual certified PED-certified, Max. 6.3 MPa at 20°C							
Heating Jacket								0						W	/ithout							0
								2						H	eating jacket with 1/2 NPT female (for Sizes 15 to 50)							
									0						/ithout							0
Explosionproof Approvals									1						TEX explosionproof (Ex)							
Explosionproof Approvals									R					_	CEx explosionproof (Ex)							
Explosionproof Approvals									9					_	apanese standard explosionproof (JEx)							
														_	/ithout							0
Sanitary Approvals	C:		0.0							0	\rightarrow											
Sanitary Approvals *1 "Measuring tube surface										1					HEDG (European Hygienic Equipment Design Group) 1							
Sanitary Approvals *1 "Measuring tube surface										1				3/	A (American Dairy Approval) 11							
Sanitary Approvals "1 "Measuring tube surface" "2 "Measuring tube surface										1				3 <i>A</i>	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2							_
Sanitary Approvals "1 "Measuring tube surface" "2 "Measuring tube surface										1	0			AS Co	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type							0
Sanitary Approvals "1 "Measuring tube surface" "2 "Measuring tube surface										1	1			AS Co Re	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type emote type (aluminum alloy wiring terminal housing)							0
Sanitary Approvals *1 "Measuring tube surface *2 "Measuring tube surface *Type										1	1 2	0		AS Co Re	A (American Dairy Approval) "1 SME Bioprocessing Equipment Standard "2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing)							
Sanitary Approvals *1 "Measuring tube surface										1	1 2	0		AS Co Re St	A (American Dairy Approval) " SME Bioprocessing Equipment Standard "2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration							
Sanitary Approvals *1 "Measuring tube surface *2 "Measuring tube surface *Type										1	1 2	1		3A AS Co Re Re St	A (American Dairy Approval) " SME Bioprocessing Equipment Standard "2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration	for C	lizer	15 +-	2.50			
Sanitary Approvals *1 "Measuring tube surface *2 "Measuring tube surface *Type										1	1 2	1 A		3.4 A3 C6 R6 St 5- 3-	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration -point fow calibration + density calibration (water: temperature, 3-point							
Sanitary Approvals *1 "Measuring tube surface *2 "Measuring tube surface *Type										1	1 2	1 A B		3.4 A3 C6 R6 R6 S1 5- 3- 5-	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + density calibration (water: temperature, 3-point							
Sanitary Approvals 11 "Measuring tube surface 2 "Measuring tube surface Type Calibration										1	1 2	1 A B		3/AS Co	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + UKAS-certified calibration (ISO/IEC 17025)							0
Sanitary Approvals *1 "Measuring tube surface *2 "Measuring tube surface *Type										1	1 2	1 A B D 0		3/ As Co Re Re St 5- 3- 5- W	A (American Dairy Approval) " SME Bioprocessing Equipment Standard "2" ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration -point flow calibration -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + UKAS-certified calibration (ISO/IEC 17025)							
Sanitary Approvals 11 "Measuring tube surface 2 "Measuring tube surface Type Calibration										1	1 2	1 A B	000	3/ As Co Re St 5- 3- 5- W	A (American Dairy Approval) '1 SME Bioprocessing Equipment Standard '2 ompact type emote type (aluminum alloy wiring terminal housing) emote type (stainless steel wiring terminal housing) tandard 3-point flow calibration -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + density calibration (water: temperature, 3-point -point flow calibration + UKAS-certified calibration (ISO/IEC 17025)							0

Note: Special requirements not included in the above coding system should be designated by adding "/Z" at the end of the code.

Consult us for the availability of such requirements before ordering.

* Outer Cylinder Material:

Codes "G" and "H" are recommended for services in the food industry and waste water treatment, which do not require pressure resistance.

Codes "0" and "A" comply with the EU pressure equipment directive (PED).

These are recommended for services in the oil and chemical industries and high-pressure processes which require pressure resistance and higher safety.

[Converter code] See "Converter Code" on page 14.

Measuring tube material: "A" Tantalum (optional)

[Model code]

Specifications	Compact type	Remote	e type			
Specifications	(Sensor + Converter)	Sensor	Converter			
General purpose (non explosionproof)	MMM7400RC-A□□	MMC400RF				
Japanese standard explosionproof	MMM7400RC-JEx-A□□	MMS7000RF-JEx-A□□	MMC400RF-JEx			
ATEX/IECEx explosionproof	MMM7400C-Ex-A□□	MMS7000F-Ex-A□□	MMC400F-Ex			

Note: □□: 10 to 50 are assigned as size codes.

[Sensor code]

Sensor Code VE		\rightarrow	Α	-	0	-	\vdash	\rightarrow	0	+	_		Description						Sto
Serisor Code VL													MMS 7000R Sensor (Single Straight Measuring Tube)						0
Meter Size	32									\perp			Meter Size 10						0
	33												Meter Size 15						0
	34												Meter Size 25						0
	35												Meter Size 40	○ : S	tandar	d			0
	36												Meter Size 50	△:S	emi-st	andard			0
(Fixed code)		4											Always 4	▲ : O	ption				0
Measuring Tube Materia	al		Α						П	Т			Tantalum		N	1eter s	ze		0
Measuring Tube Surface	e Fin	ish	0										Standard	10	15	25	40	50	0
Process connection				TH	1				П	Т			10A JIS20K	0	_	_	_	-	0
				Uŀ	1			П	П	Т			15A JIS20K	_	0	_	_	_	0
				VH	1								25A JIS20K	_	A	0	_	_	0
				WI	-		П			T	T		40A JIS20K	_	-	A	0	_	0
				XC	à								50A JIS10K	_	-	-	A	0	0
				K			П	T	\neg	\top	Т		1/2" ASME class 150		\triangle	-	-	-	
				KE									1/2" ASME class 300	•	A	_	_	_	
				LE		Г	П	T	\neg	\top			3/4" ASME class 150	_	\triangle	-	-	-	
				LE			П	T	T	\top	\top		3/4" ASME class 300	_	A	-	-	_	
				M				T	\neg				1" ASME class 150	_	A	\triangle	-	-	
				М	ΕİΠ		П	T	\dashv	\top	\top		1" ASME class 300	_	A	A	_	_	
				NE					\neg	\top			1-1/2" ASME class 150	_	_	A	\triangle	_	
				NE			П	T	\dashv	\top	\top		1-1/2" ASME class 300	_	_	A	A	_	
				PE					T	\top	T		2" ASME class 150	_	_	_	A		
				PE			П	T	\dashv	\top	\top		2" ASME class 300	_	_	_	A	A	
(Fixed code)					0		П	T	T	\top	T		Always 0						0
Outer Cylinder Material	*					Н	П	T	\neg				SS316/316L dual certified						0
						Α	П		\neg	\top			SS316/316L dual certified PED-certified, Max. 6.3 MPa at 20°C						
Heating Jacket							0	T					Without						0
							2	T	\dashv	\top	\top		Heating jacket with 1/2 NPT female (for Sizes 15 to 50)						
Explosionproof Approva	als							0	T	\top	T		Without						0
							Ì	1	\dashv	\top	\top		ATEX explosionproof (Ex)						
							ľ	R	\dashv	\top			IECEx explosionproof (Ex)						
							ľ	9	\dashv	\top			Japanese standard explosionproof (JEx)						
Sanitary Approvals								\exists	0	$^{+}$	\top		Without						0
Туре								_	\neg	0			Compact type						0
71 -									-	1	$^{+}$		Remote type (aluminum alloy wiring terminal housing)						
									ı	2	\top		Remote type (stainless steel wiring terminal housing)						
Calibration										+	1		Standard 3-point flow calibration						
										-	_		5-point fow calibration						
										7			3-point flow calibration + density calibration (water: temperature, 3-point	t) for Siz	es 15	to 50			
										É			5-point flow calibration + density calibration (water: temperature, 3-point						
										1		1	5-point flow calibration + UKAS-certified calibration (ISO/IEC 17025)	., 512					
Degreasing						_		_	_	1,		+	Without						-
Dograding											1		Degreasing wetted parts						+
											1	00	Without						+
Special specifications																			

Note: Special requirements not included in the above coding system should be designated by adding "/Z" at the end of the code.

Consult us for the availability of such requirements before ordering

Code "H" is recommended for services in the food industry and waste water treatment, which do not require pressure resistance.

Code "A" complies with the EU pressure equipment directive (PED).

This is recommended for services in the oil and chemical industries and high-pressure processes which require pressure resistance and higher safety.

[Converter code]

See "Converter Code" on page 14.

STANDARD ACCESSORIES

Data sheet for setting: 1 setInstruction manual: 1 set

OPTIONS

- Waterproof cable gland for G1/2 cable connection (code: WG)
- Number of cable entries for external connection: 3 (code: 3G)
- U bolt for 2" pipe installation (code: PM)

 * Specification is subject to change without notice.

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TIVE TOKYO KEISO CO.,LTD.

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TG-F2202-E00 TOKYO KEISO CO., LTD.

^{*} Outer Cylinder Material: