ECHNICAL GUIDANCE

Flowmeter for air conditioner **ONE-TOUCH FLOW** CFW2000 Series PORTABLE AND DETACHABLE

GENERAL

The CFW2000 is the liquid flowmeter mainly designed for air conditioner. The flow rate is detected by the differential pressure which is created by a Pitot tube inserted into the pipe.

As the indicator is compatible with 4 different line sizes as per customers' choice, one indicator can be commonly used for 4 different pipes by just installing the fixing nozzles on them. It saves space and cost for the services where no continuous monitoring is required. Thus, the portable and detachable indicator, "ONE-TOUCH FLOW" is most suitable for the measurement of cold and hot water for the air conditioning system in collective housings, office buildings and other facilities

FEATURES

- Portable indicator is detachable with one touch action
- □ Just weld a 20 mm (3/4 inch) socket in the existing pipe and screw the flowmeter into the socket
- Minimum pressure loss 60°C hot water in red and 7°C cold water in blue with double scales
- □ For both horizontal and vertical pipes
- □ One indicator can be commonly used for 4 different pipes.
- Light weight, cost effective and quick delivery

Indicator

Float

Tapered tube

Pitot tube

Pressure inlet

Static

Pipe

MEASURING PRINCIPLE

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The Pitot tube inserted into the pipe which have two pressure inlets, one for the total pressure (dynamic + static pressure) and the other one for static pressure only. The liquid is introduced into the flowmeter as a bypass line by the pressure difference of the total and static pressure as shown by an arrow \leftarrow in the following schematics. The flow going through the tapered tube makes the float stay at a position on the scale corresponding to the total flow rate in the pipe.







The dew prevention cover is detachable with one touch action.



STANDARD SPECIFICATIONS

- · Measuring liquid
- : Water, Cold water, Hot water : 20 mm (3/4") to 450 mm (18")
- Main pipe size
- Indication accuracy
- : ± 5% (F.S.)
- pressure inlet · Max. operating pressure
 - CFIW2 2 2 10 1.0 MPa
 - CFIW2 2 2 20 2.2 MPa
 - Operating temperature : 0 to 80°C
 - The operating temperature is typical one which may change according to operating or environment conditions. (Use the lining or plastics pipe within its allowable temperature).
 - Mass Indicator : CFIW2 2 Approx.1.3 kg Fixing nozzle CFNW

TOKYO KEISO CO., LTD.

TG-F2557-E00 1st edition Sep 2024 K

MODEL CODE

The CFW2000 "ONE-TOUCH FLOW" is composed of :

- A CFIW indicator
- A CFNW fixing nozzle
- A three-way socket (for main pipe size 20 to 32 mm) or a socket for welding piping (for main pipe size 40 mm or larger)

CFIW Indicator

CFIW2	Π	2	Π	-000	- 0	-B			Descri	ption	
Installation	2								Horizontal		
type	4								Vertical		
Indicator calibration		2							7°C and 60°C water, double scale		
Scale range			1						Scale range 1 See right table Scale range 2 See right table		
Scale range	-		2								
				-1000					Scale for 20 mm		
				-2000					Scale for 25 mm		
				-3000					Scale for 32 mm		
				-4000					Scale for 40 mm	*1 PVC lining	
				-5000					Scale for 50 mm	type is available only	
				-6000					Scale for 65 mm	for the size 32	
Note 1				-7000					Scale for 80 mm	mm to 150	
Main pipe s	ize	and		-8000					Scale for 100 mm mm with 1 Scale for 125 mm MPa class.		
combination of	4			-9000							
measuring pipe sizes			-A000					Scale for 150 mm			
				-B000					Scale for 200 mm		
				-C000					Scale for 250 mm		
				-D000					Scale for 300 mm		
				-E000 -F000					Scale for 350 mm		
									Scale for 400 mm		
				-G000					Scale for 450 mm		
Pressure rating -10 -20			-10				1 MPa class				
			-20				2 MPa class				
Version				-B			Version code				
Option				/DEG		Degreasing treat					
				/PL		For the PVC lining pipe					
Additional function						blank Not provided					
							/Z	Provided			

Note1

Example 1) The combination of 4 measuring pipes:

The combined code of 4 measuring pipes for 25, 50, 200, 300 mm is "-25BD". The whole model code becomes "CFIW2 2-25BD-0-B".

Example ② The combination of 3 measuring pipes or less: The combined code of 3 measuring pipes for 100, 125, 150 mm is "-89A0".

The whole model code becomes "CFIW2 2-89A0-0-B".

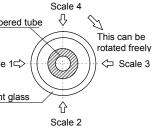
CFNW Fixing nozzle

CFNW		-	-B			Description	
	020					20 mm	
	025					25 mm	
	032					32 mm	
	040					40 mm	
	050					50 mm	
	065					65 mm *1 PVC lining type is	
	080					80 mm available only for the size 32 mm to 150 mm.	
Main	100					100 mm	
pipe size	125					125 mm	
	150					150 mm	
	200					200 mm	
	250					250 mm	
	300					300 mm	
	350					350 mm	
	400					400 mm	
	450					450 mm	
Pressure rat	ing	-2				Pressure rating code	
Version			-B			Version code	
	/CFT					Three-way socket for 20 to 32 mm Applied to only Indicator CFIW 1MPa class	
Option			/CFS		Socket of welding for 40 mm or larger pipes		
· /D				/DEG		Degreasing treatment	
				/COV		Dew prevention cover	
/BC						Material of fitting is CAC406	
/PL			/PL		For PVC lining pipe		
Additional fu	nction				blank		
	nouon				/Z	Provided	

STANDARD SCALE RANGE

One piece of CFIW indicator is	Тар
able to have 4 different scale	
ranges. But for the cases of	
PVC lining pipe (option code:	Scale
/PL) and pipe with	
non-standard inside diameter,	Ciab
and the second sec	Sigh

one indicator has one scale range



504 COLD

500

•The example of standard specification [example 1] Code number of CFIW2221 indicator with Scale range 1 for 25, 50, 200, 300mm sizes has [CFIW2221-25BD-] 0-B]. Scales can be chosen. The graduation example is shown in right drawing.

•The example of PVC lining pipe or non-standard pipes

[example 2] Code number of CFIW2222 indicator with scale range for 50 mm of PVC lining pipe has

[CFIW2222-5000-10-B/PL] and likewise with scale

range for 50mm of non-standard pipes has

[CFIW2222-5000-10-B/Z].

It has one graduation (for one size of pipe) as shown at the right drawing.

STANDARD SCALE RANGE TABLE

		CFIW2_2	Inside diameter of pipe mm					
Siz	Size Scale range		e L/min	1 MPa	2 MPa	PVC lining		
mm	inch	Scale range 1 *2	Scale range 2 *1, *2	class *3, *5	class *4, *5	pipe *1		
20	3/4	12 to 100 [8 to 75]	10 to 60 [6 to 45]	(26)	(21.4)			
25	1	18 to 150 [13 to 120]	15 to 100 [10 to 75]	(34)	(27.2)			
32	11/4	35 to 280 [25 to 220]	25 to 180 [20 to 140]	(43)	(35.5)	29.5		
40	11/2	35 to 300	30 to 180	41.6	41.2	34.7		
50	2	60 to 500	50 to 300	52.9	52.7	46.2		
65	21/2	100 to 800	80 to 500	67.9	65.9	59.7		
80	3	150 to 1200	120 to 700	80.7	78.1	70.9		
100	4	250 to 2000	200 to 1200	105.3	102.3	95.2		
125	5	400 to 3000	300 to 2000	130.8	126.6	119.7		
150	6	600 to 4500	400 to 2800	155.2	151.0	142.0		
200	8	1000 to 8000	700 to 4800	204.7	199.9			
250	10	1500 to 12000	1200 to 7500	254.2	248.8			
300	12	2000 to 17000	1600 to 10000	304.7	297.9			
350	14	2500 to 22000	2000 to 13000	339.8	333.4			
400	16	3500 to 28000	2800 to 17000	390.6	381.0			
450	18	4500 to 35000	3500 to 22000	441.4	428.6			

*1 PVC lining type is available for the size 32 mm to 150 mm as marked gray. Its scale range is shown in the column Scale range 2 as marked gray. Full-scale flow rates for the PVC lining pipe are calculated based on the inner diameter of ESLON® ESLOCOAT LX tee fittings (Sekisui Chemical Co., Ltd). The maximum rating is 1 MPa. If you use other fittings, additional calibration is needed. Please check "D" and "L" in the figure at the end of this document and the kind of pipe, and then contact us.

*2 Scale ranges of 20, 25, 32 mm size for 2 MPa class are shown in the brackets in above table.

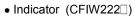
*3 The inside diameter of main pipe of 20 to 32mm in 1MPa class is based on the three-way socket (JIS B 2301). (The three-way socket shall be attached upon request.)

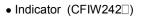
*4 The inside diameter of main pipe of 20 to 32mm in 2 MPa class is based on three-way socket (Sch 40). The three-way socket is supplied by customer.

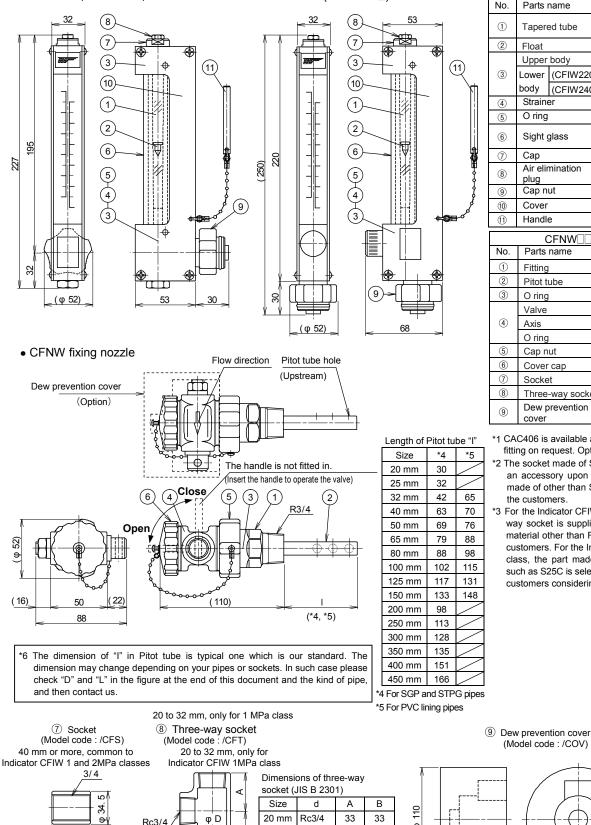
*5 The inside diameter of main pipe more than 40mm in 1 MPa class is based on SGP (JIS G3452) Carbon steel pipe for piping, and the inside diameter in 2 MPa class is based on the carbon steel pipe for STPG (JIS G 3454 Sch 40) for pressure piping

2

DIMENSION AND MATERIAL







φD

2- d

B

Rc3/4

20 mm

25 mm

Rc3/4

Rc1

32 mm Rc11/4

33

35

36

33

36

41

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No.	Parts I	name	Material	
1	Tapere	ed tube	Heat-resistant glass	
2	Float		Titanium	
	Upper	body	SCS 14	
3	Lower	(CFIW2200)	SCS14/CAC406	
	body	(CFIW2400)	CAC406	
(4)	Straine	er	SUS316	
5	O ring		NBR	
6	Sight g	glass	Heat-resistant glass	
\overline{O}	Сар		SUS316	
8	plug	nination	SUS316	
9	Cap n	ut	SCS13	
(10)	Cover		SUS304	
11	Handle	е	SUS304	
	(CFNW]-B	
No.	Parts	name	Material	
1	Fitting		SCS14*1	
2	Pitot tube		SUS316	
3	O ring		NBR	
	Valve		SCS14	
(4)	Axis		SUS316	
	O ring		NBR	
5	Cap n	ut	SCS13	
6	Cover cap		ABS	
\overline{O}	Socket		SS400*2	
8	Three	-way socket	FCMB*3	
9	Dew p cover	prevention	EVA	

CFIW222-00-B

*1 CAC406 is available as the material of fitting on request. Optional code :/BC6

(Model code : /COV)

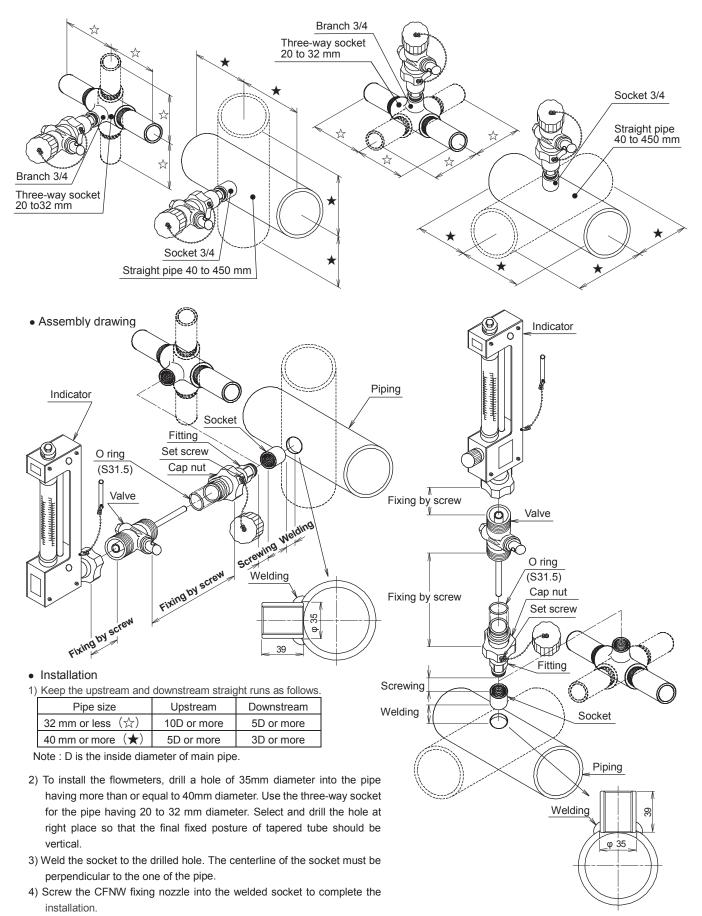
*2 The socket made of SS400 is supplied as an accessory upon request. The socket made of other than SS400 is supplied by the customers.

*3 For the Indicator CFIW 1MPa class, threeway socket is supplied upon request. Its material other than FCMB is provided by customers. For the Indicator CFIW 2MPa class, the part made of proper material such as S25C is selected and provided by customers considering pipe sch40.

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INSTALLATION, STRAIGHT RUNS AND ASSEMBLY DRAWING

- Horizontal installation (CFW2200 series)
- Vertical installation (CFW2400 series)



4

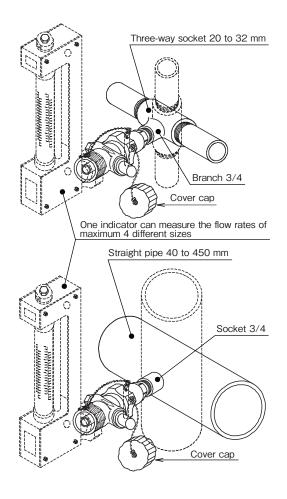
SUGGESTIONS

Install the fixing nozzles on the main pipes in advance. Measure the flow rate by fixing the indicator on them when required. One indicator can measure the flow rates of maximum 4 different sizes of the standard pipe. However it measures one flow rate of one size of non-standard pipe.

Following table shows the indicator commonly used for the combination of measuring pipes.

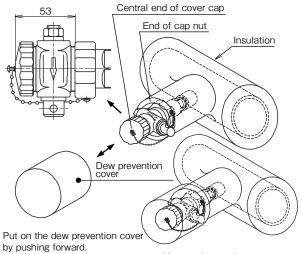
Kinds of measuring pipes	Can an indicator be used commonly?
A combination of three-way sockets 20 to 32mm (JIS B2301) and 40 to 450 mm SGP pipes (JIS G3452)*6	
A combination of three-way sockets 20 to 32mm (for Sch.40 pipes) and 40 to 450 mm STPG pipes (JIS G3454 Sch 40)*7	
 A mixed combination of above *6 and*7 Three-way sockets with 40 mm or larger Non-standard pipes in inside diameters Resin pipes Lining pipes in general 	No An indicator per one pipe size

- □ The model CFIW2 □ 2 □ □□□□ -10 flowmeter is calibrated based on the inside diameter of JIS G3452 SGP. The model CFIW2 □ 2 □ □ □ □ □ -20 flowmeter is calibrated on JIS G3454 STPG Sch.40. If pipes are different from above, consult TOKYO KEISO. Specific calibration is required.
- Run the fluid fully in the pipe. Otherwise it could not be measured.



HOT AND COLD INSULATION

□ When the fixing nozzle is insulated up to the end of the cap nut as shown in the drawing below, the fixing nozzle may get a dew condensation due to the fluid temperature. To prevent a dew condensation the dew prevention cover can be provided on request. See page 3. The distance between the end of cap nut and the central end of the cover cap is 53 mm. Do not insulate this part. If this part is insulated, the dew prevention cover cannot be put on.



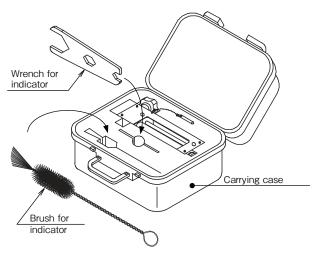
After putting on the cover

HOW TO MEASURE

- 1) Open the cap of the CFNW fixing nozzle.
- 2) Insert the CFIW indicator into the CFNW nozzle, and fix the CFIW indicator by tightening up the cap nut. At this time, be careful that the tapered tube of CFIW indicator must be vertical. Confirm that the scale range corresponds to the size of the main pipe.
- Move a valve handle to "Open" when installation is completed. Liquids run through indicator and it starts to measure the flow rate.
- 4) Conduct this in reverse procedure to finish measurement

HOW TO STORE AFTER MEASURING

The CFIW indicator has been delivered with the carrying case as shown below. Store the indicator in it after measuring the flow rate. An air elimination plug, a wrench used for opening and closing caps on the top and bottom of indicator, a brush for cleaning the tapered tube are contained in the case. Use them for the maintenance.

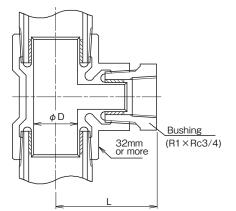


LINING PIPING

- Only scale range 2 is available for the pipe lined with PVC. The flow rate is based on when the flow runs through the inside diameter of the pipe which consists of a tee joint of the Eslo coat LX made by Sekisui Chemical Co.'s Eslon[®]. If you use other fittings, additional calibration is needed. Please check "D" and "L" in the drawing below and contact us.
- When the main pipe size is between 32 mm and 150 mm, provide either one of the following tee joint and bushing assembly to make the connection size 20 mm:
 - A tee joint with 25 mm in branch line + A bushing with 25 mm x 20 mm

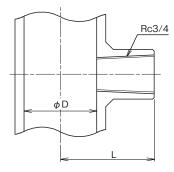
- A tee joint with larger than 25 mm in branch line + One or more bushings in series to make the final connection size 20 mm

For further consultation inform us of the dimension "L" in the following drawing



OTHER PIPING

Available for other piping. Consult factory for details. Inform of the type of piping and dimension of "L" and "D" of the following figure.



ORDERING INFORMATION

□ Inform us the kind of your pipe and installation method when inquiring or ordering the flowmeter.

CAUTIONS ON USING CFW2000 SERIES



This flowmeter has a glass tube which is subject to the pressure from the piping. Avoid the use of CFW2000 Series for the following services.

- 1. Liquid services subject to impulse pressure in the process.
- 2. Secondary accidents might occur due to the breakage of glass in such services :
 - · Toxic fluids such as poisons, stimulant and narcotics
 - Flammable fluids
 - · Explosive fluids
- Any services where scattering of glass fragments might cause a serious injury.
- The installation places of the flowmeters where breakage of glass might be caused by the accidents from the surrounding piping or equipment.
- On-off operation where breakage of glass might be caused by the collision of the float inside meter due to the abrupt change of flow.
- 6. Services where the heat shock by abrupt change of temperature.

* Specification is subject to change without notice.

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